Service Bulletin



ES5 Rocker Switch Repair Kit Instructions Part # 1435-03

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CAUTION: Read and understand this service bulletin thoroughly before starting. Only a trained, experienced service technician should attempt this service procedure.

Kit contains:

Part Number	Description	Qty
8423-52 or 8423-15	On/off Rocker Switch	1
8457-34	250S STR/INSUL (12-10 AWG)	2
8457-73	#6 FLANGED SPADE INSUL (12-10)	2
8476-40	ES5 Rocker Switch Repair Kit Instructions	1
8484-47	#6 LIP FORK-TONGUE (22-16 AWG)	3
8484-93	250F STR/INSUL RECPT (16-14)	3

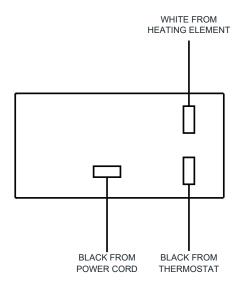


Figure 1: Push Connect Terminal Wiring

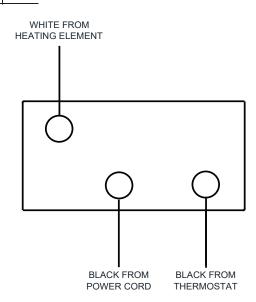


Figure 2: Screw Terminal Wiring

Continued on Page 2

AVOID ERROR IN PARTS SELECTION. When ordering use complete EmberGlo Part Number and Description. Furnish the Product Model Number, Bill of Material Number and Serial Number (if available) from the specification plate found on the product.

IMPORTANT: Availability of parts as well as specifications are subject to change without notice. Please consult factory for item availability.

SAFETY INFORMATION TERMS: The following terms are used to identify hazards, safety precaution of special notations and have standard meanings throughout this manual. They are printed in all capital letters using a bold type face as shown below, and preceded by the exclamation mark symbol. When you see the safety alert symbol and one of the safety information terms as shown below, be aware of the hazard potential.



Identifies the most serious hazards which will result in severe personal injury or death. Signifies a hazard that could result in personal injury or death.

Identifies unsafe practices which would result in minor personal injury or product and property damage.



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ES5 Rocker Switch Repair Kit

- 1. Turn the steamer's on/off rocker switch off then unplug its power cord from the wall. **Allow unit to completely cool before proceeding.**
- 2. Remove the electrical cover panel by removing its two screws and set them aside.
- Remove the front panel by removing its two or four screws and set them aside.
- 4. Disconnect the three wires at the on/off rocker switch.
- Remove the on/off rocker switch from the front panel by pushing in its locking tabs.
- 6. Visually identify the type of switch that was installed. Steamers built prior to 2023 should have screw terminals. Steamers built in and after 2023 may have either screw terminals or push connects. Discard the old switch once noted.
- 7. Visually identify the type of switch that was sent as part of this repair kit. You may have received either screw terminals or push connects.
- 8. If the type of switch that was previously installed matches the type of switch sent in the kit, no wiring changes are necessary. If the type of switch that was previously installed is different than the type of switch sent in the kit, utilize the supplied loose terminals to make the appropriate wire changes. Use the smaller terminals to terminate one wire and the larger terminals to terminate two wires.
- 9. Draw the wires through the front panel's switch opening then reconnect the wires to the new on/off rocker switch either per Figure 1 if push connect terminals or Figure 2 if screw terminals. Specifically note the location of terminals on each kind of switch as they are different.
- 10. Install the new rocker switch to the front panel.
- 11. Reinstall the front panel using the set aside screws.
- 12. Reinstall the electrical cover panel using the set aside screws.
- 13. Plug the power cord back into the wall and confirm the steamer's operation.

Please contact EmberGlo Sales (sales@emberglo.com) with any questions about this process.

