Service Bulletin





ES5 and ES10 Water Nozzle Assembly Instructions

CAUTION: Read and understand this service bulletin thoroughly before starting. Only a trained, experienced service technician should attempt this service procedure.

Water Nozzle Assembly Repair Parts:

Part# 1411-20 Water Nozzle and Spring

To properly install a new water nozzle it may require the cleaning of the inside diameter of the water inlet assembly at the bottom of the heat generator. This might be necessary due to water quality building up deposits and the shrinkage of the Teflon water inlet assembly over a long period of time. This can be accomplished by using a common 1/4" drill bit as a tool and hand reaming the water inlet assembly hole. Be careful to use only the correct 1/4" size drill bit and not to remove any excess material. The steam function should be activated to clear out any loose particles remaining in the inlet assembly before the nozzle is installed. The new water nozzle should fit inside the water inlet assembly with slight resistance, not tight and not loose.



